

# Lesson 3

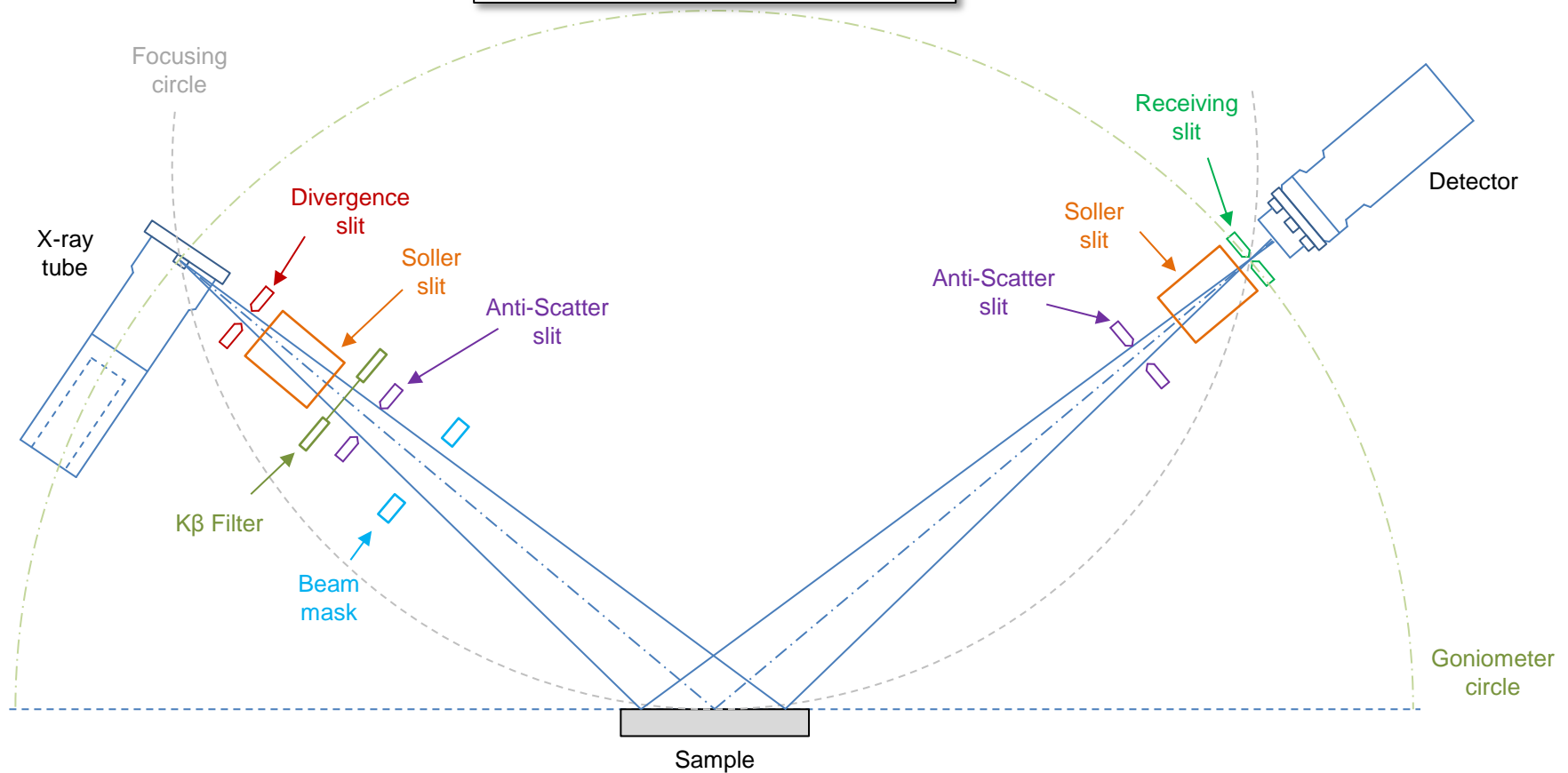
## Sample Preparation

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# Repetition: Bragg-Brentano Diffractometer

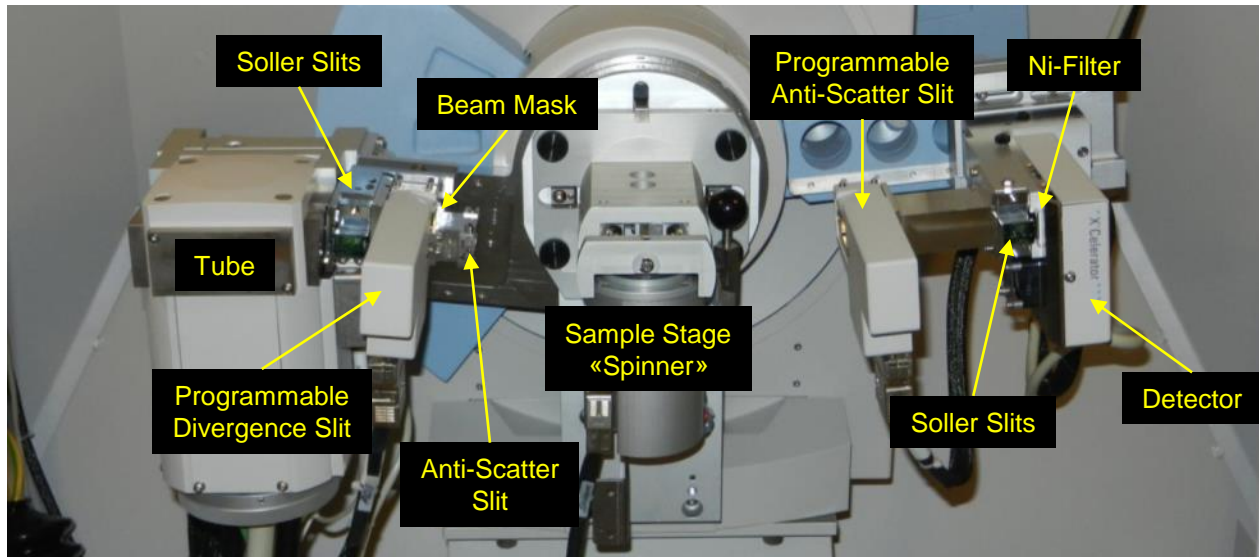
## Typical Configuration

(with  $K\beta$  filter)



# Repetition: Instrument Configuration

- Many optical elements = many options to optimize data quality
- How to find the best configuration?



# Sample Preparation

Sample preparation is **ABSOLUTELY CRUCIAL**  
for a good diffraction pattern!

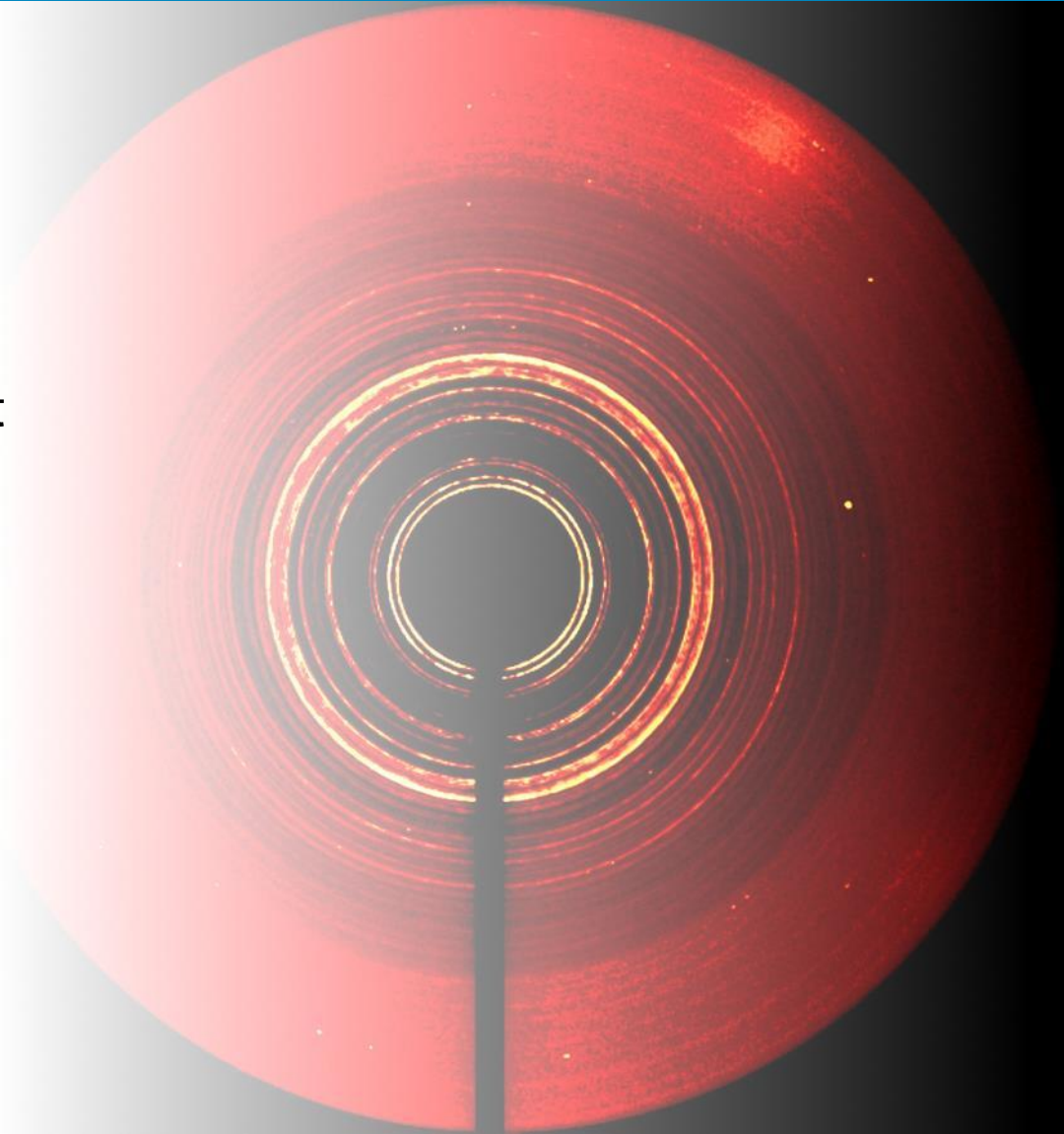
Some problems encountered during Rietveld refinement are inherent to the sample.

Some are related to sample preparation errors.



# Problems

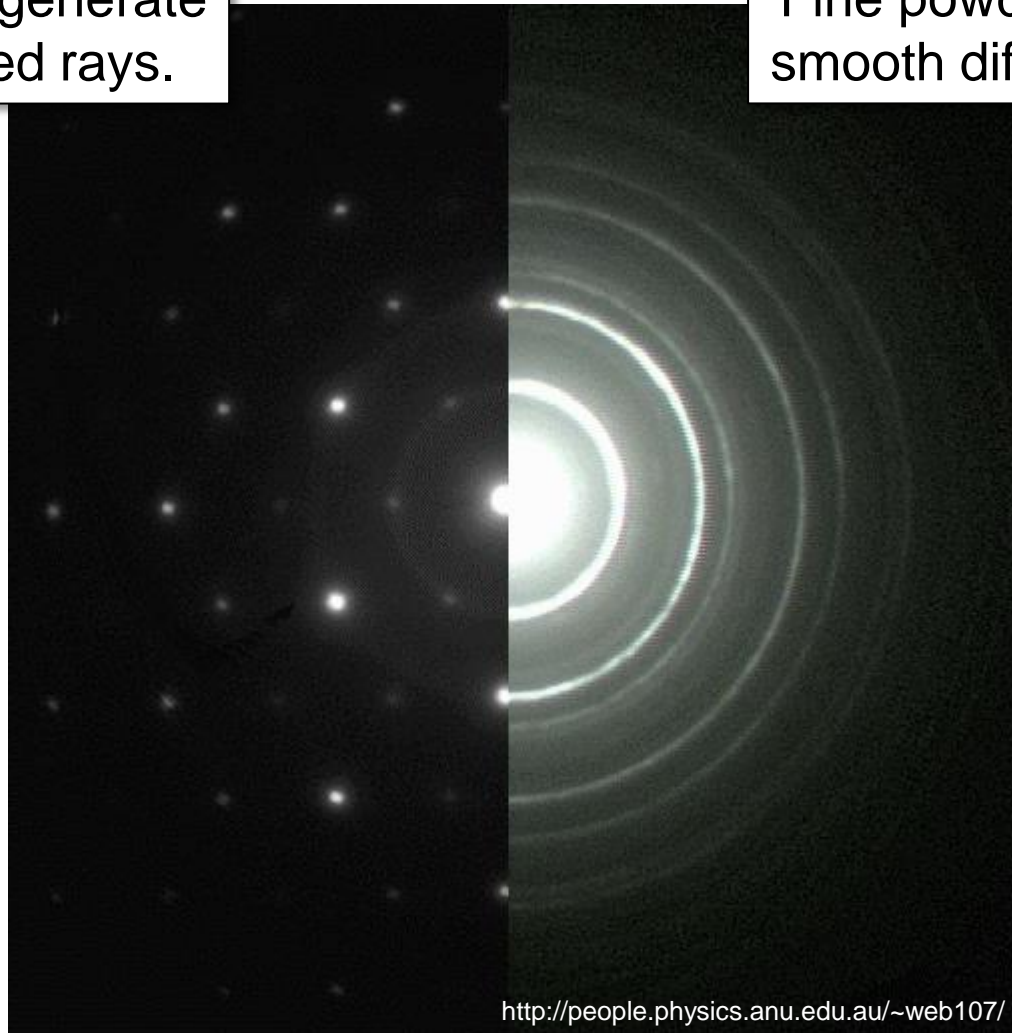
- Graininess
- Micro-absorption
- Texture
- Sample height displacement
- Surface roughness
- Sample transparency



# Graininess

Single crystals generate spotty diffracted rays.

Fine powders generate smooth diffraction rings.

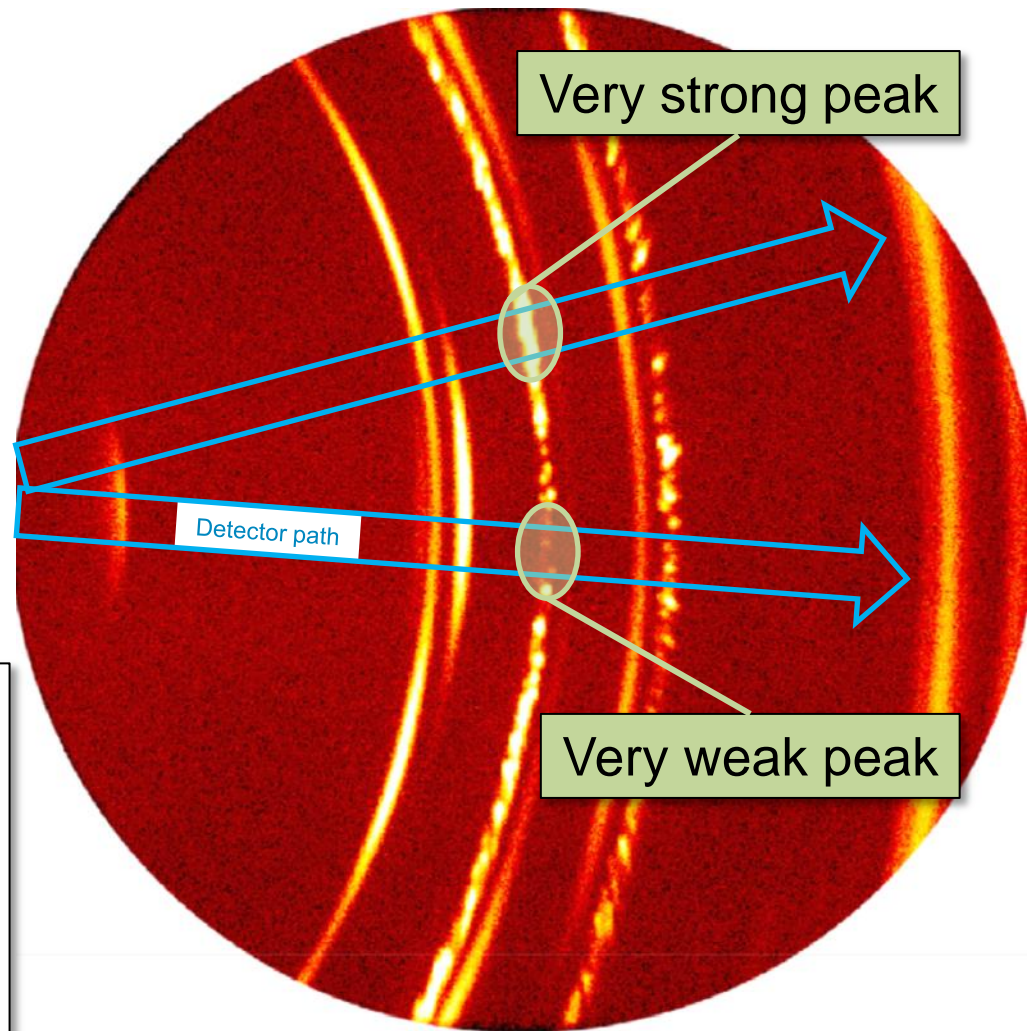




# Graininess

Spotty diffraction rings

The same sample, at the same  $2\theta$  position, but different intensities!



Grainy samples:

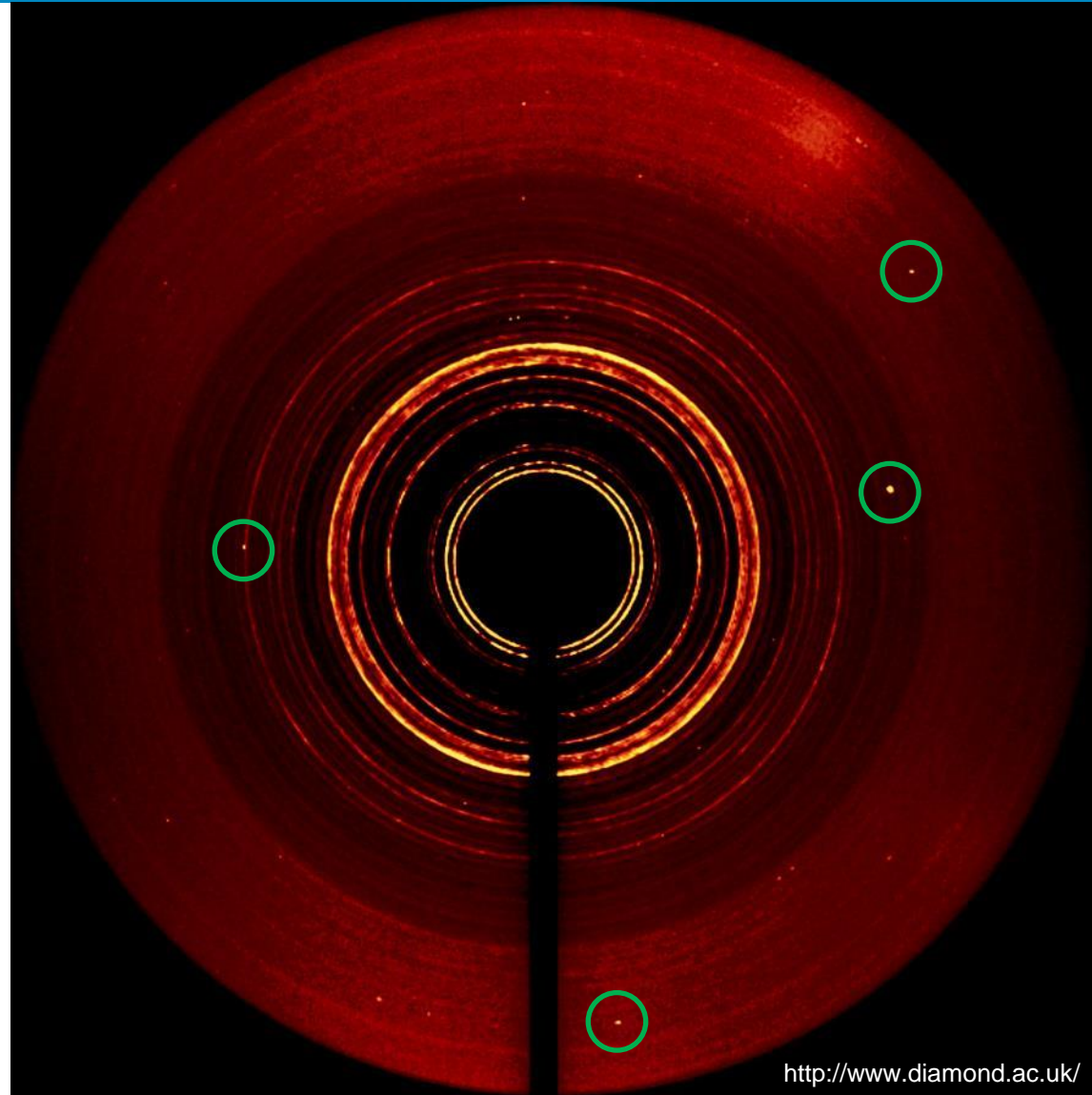
- non-reproducible intensities
- «phantom» peaks
- «missing» peaks

# Graininess: Rocks in Dust

«Rocks in Dust»:

A few large crystals in  
a fine matrix

Usually invisible, but if  
scanned: Strong peaks  
out of nowhere!



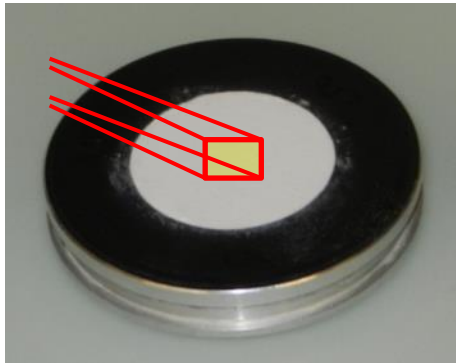
<http://www.diamond.ac.uk/>



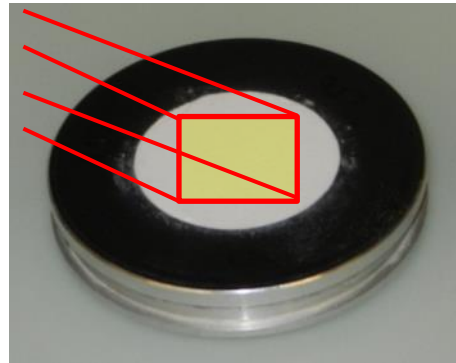
# Graininess

Reducing graininess:

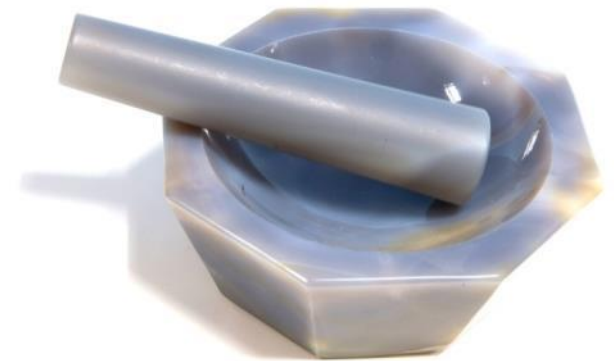
- Grinding / milling
- Adjust divergence slit and beam mask for largest possible irradiated area (= more particles contribute to diffraction pattern)
- Use spinning sample stage (= better randomisation)
- Counting time per step  $\geq 1$  revolution of samples stage spinner



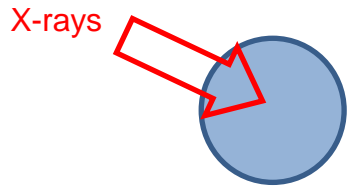
Few diffracting crystallites



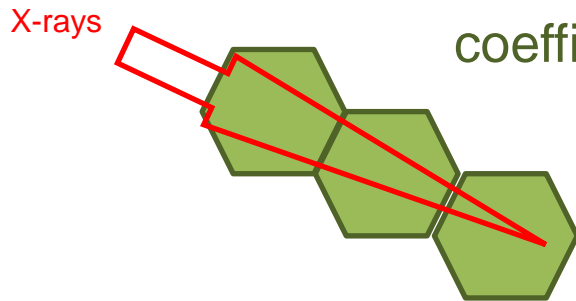
Many diffracting crystallites



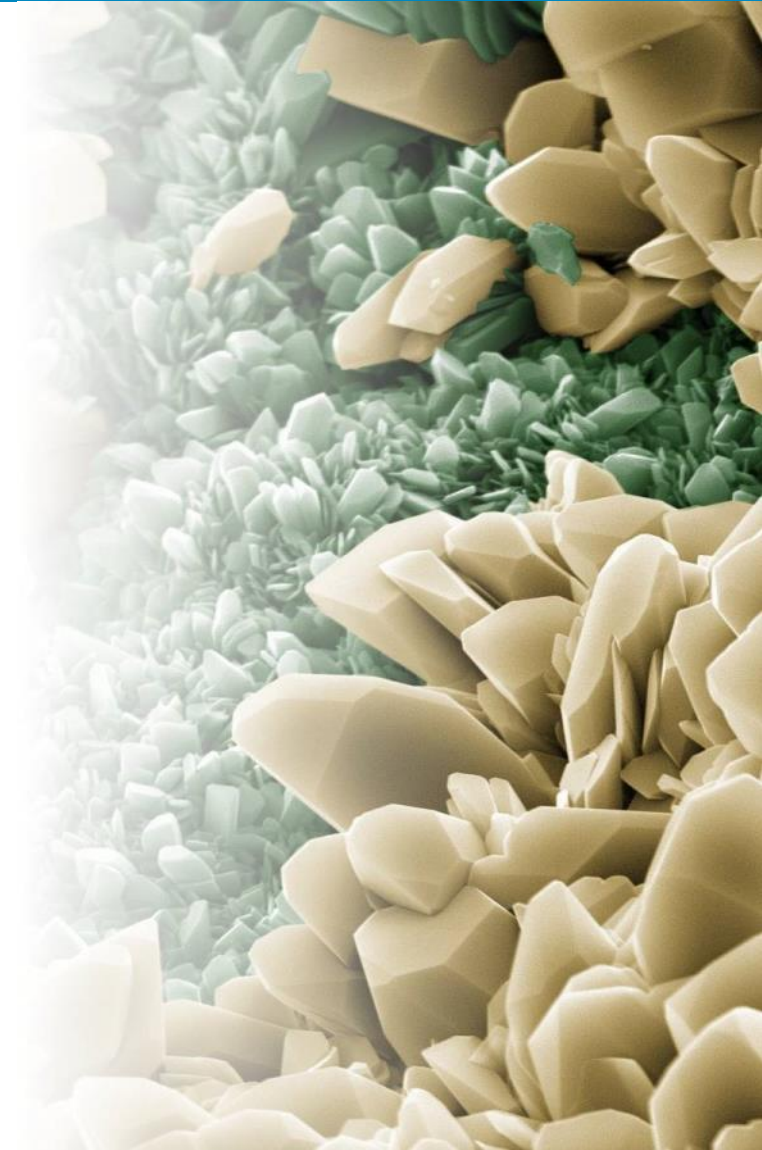
# Micro-absorption



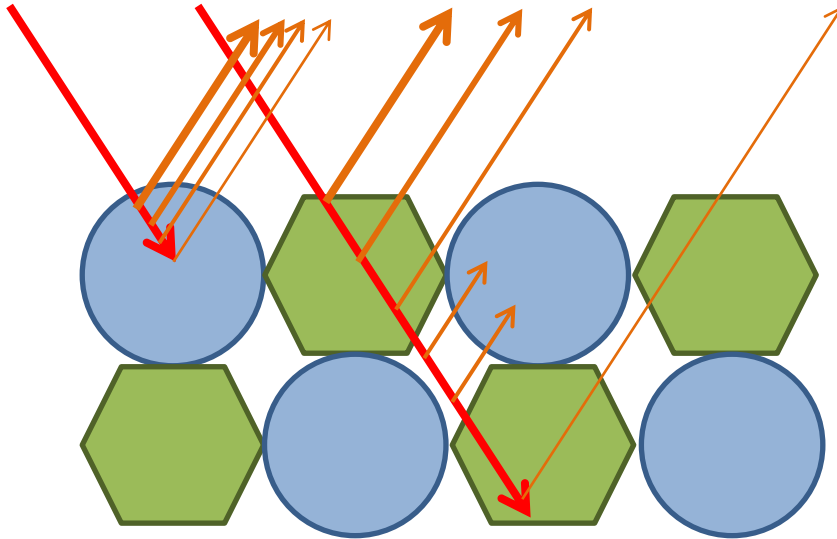
Phase 1: High absorption coefficient for X-radiation



Phase 2: Low absorption coefficient for X-radiation



# Micro-absorption

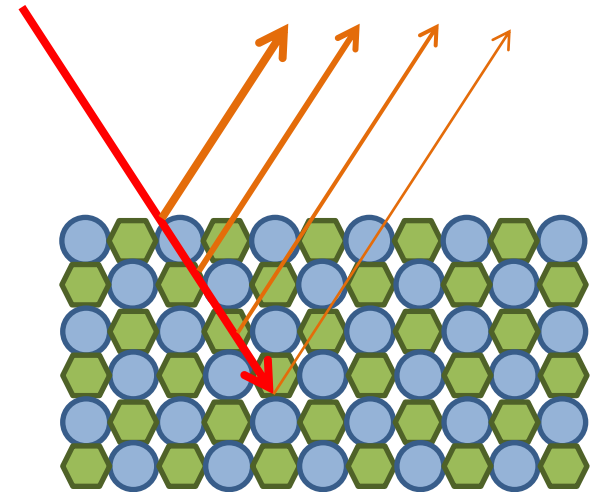


Strong attenuation by phase 1  
**Large particles absorb significant part of the radiation.**

→ Small volume of interaction

Weak attenuation by phase 2

→ Large volume of interaction



Small particles absorb insignificant part of the radiation.

→ Volumes of interaction with phases 1 & 2 are representative for phase composition

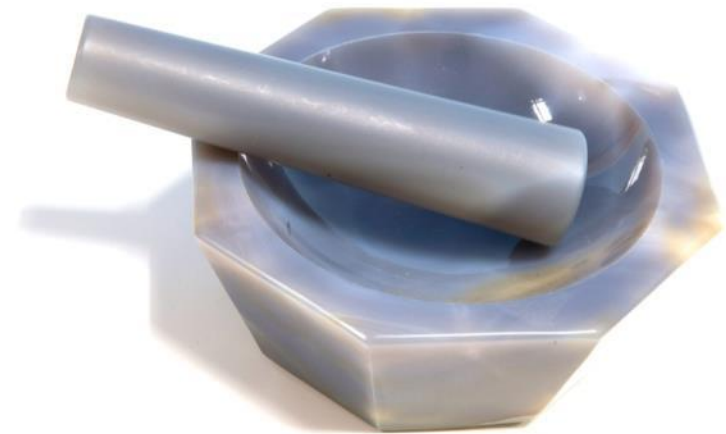
# Micro-absorption

Micro-absorption occurs in samples with...

- ... large **particles (not crystallites!)**
- ... phases with large contrast in absorption coefficients

Reducing micro-absorption:

- Grinding / milling to reduce particle size



# Summary: Ideal Particle Size

- Ideal particle and crystallite size: 1–5  $\mu\text{m}$
- Larger particles: Micro-absorption
- Larger crystallites: Grainy sample
  
- Caution: High-energy milling (e.g. planetary mill) generates:
  - Lattice defects and strain in the crystal structure
  - Peak broadening due to reduction of crystallite size
  - Amorphous fraction (invisible to XRD)
  
- Manual milling in agate mortar is usually recommended



# Automatic mill for XRD

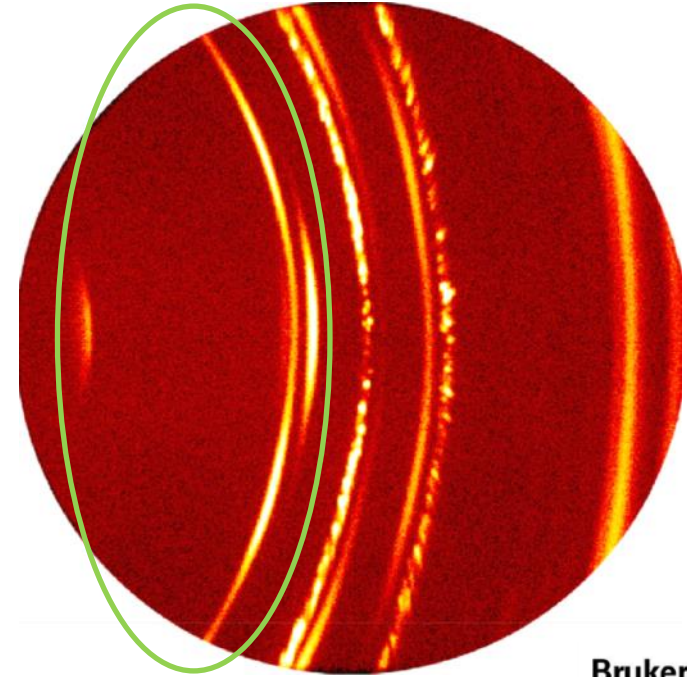
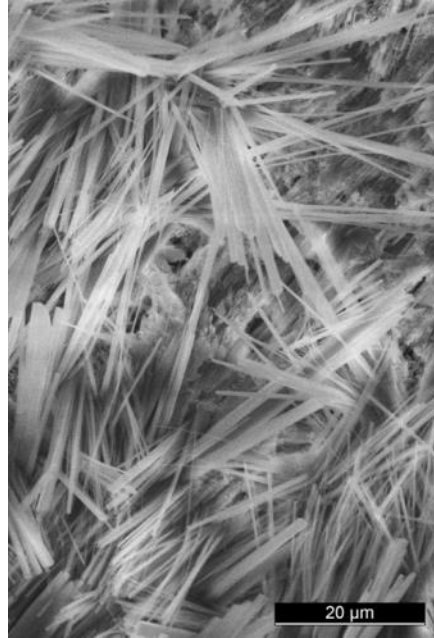
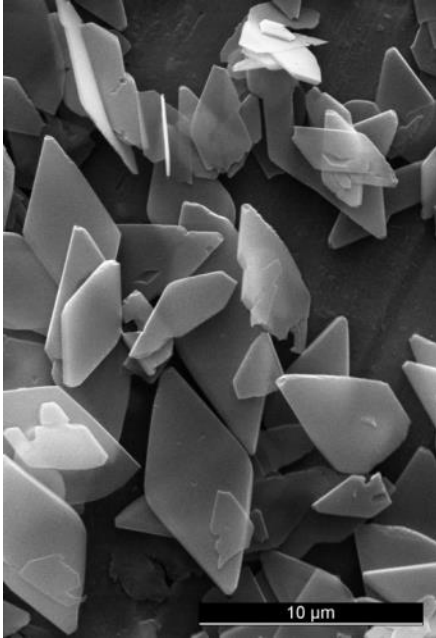
«Indu  
McCrone

The screenshot shows the Retsch website's product page for the XRD-Mill McCrone. The page features a navigation menu with options like 'Products', 'Applications', 'Contact', 'News', 'Company', and 'Downloads'. A search bar and a language selector (English) are also present. The main content area is titled 'XRD-Mill McCrone' and includes a 'Function & Features' tab, a 'Downloads' tab, and an 'Order Data' tab. Below these tabs are four blue buttons: 'CONTACT US', 'REQUEST A QUOTE', 'DOWNLOAD BROCHURE', and 'DATA SHEET'. To the right of these buttons is a large image of the XRD-Mill McCrone machine, a white rectangular unit with a circular grinding chamber. Below the main image are three smaller images: a close-up of the grinding chamber, a collection of grinding elements, and a video player icon. The text on the page describes the machine's purpose: 'The XRD-Mill McCrone was specially developed for the preparation of samples for subsequent X-ray diffraction (XRD). The mill is used for applications in geology, chemistry, mineralogy and materials science, quality control as well as R&D.' It further explains that the machine is particularly effective due to its unique grinding motion, which uses 48 cylindrical grinding elements to grind samples gently via friction, resulting in a short grinding time with almost no sample loss and an exceptionally narrow particle size distribution. A key feature highlighted is that 'The crystal lattice is almost entirely preserved during grinding operation, a premise for meaningful X-ray diffraction.' The final paragraph details the grinding vessel, which is a 125 ml capacity polypropylene jar with a screw-capped gasketless polyethylene closure, filled with 48 identical cylindrical grinding elements made of agate, zirconium oxide, or corundum. The grinding time for optimum micronization is between 3 and 30 minutes, and a typical sample volume is between 2 and 4 ml.

ksolids.com



# Texture, Preferred Orientation



Bruker AXS

Platelets, Needles, Fibers, Whiskers



Random orientation



Preferred orientation

SEM Images: L. Galea, RMS Foundation

# Texture, Preferred Orientation

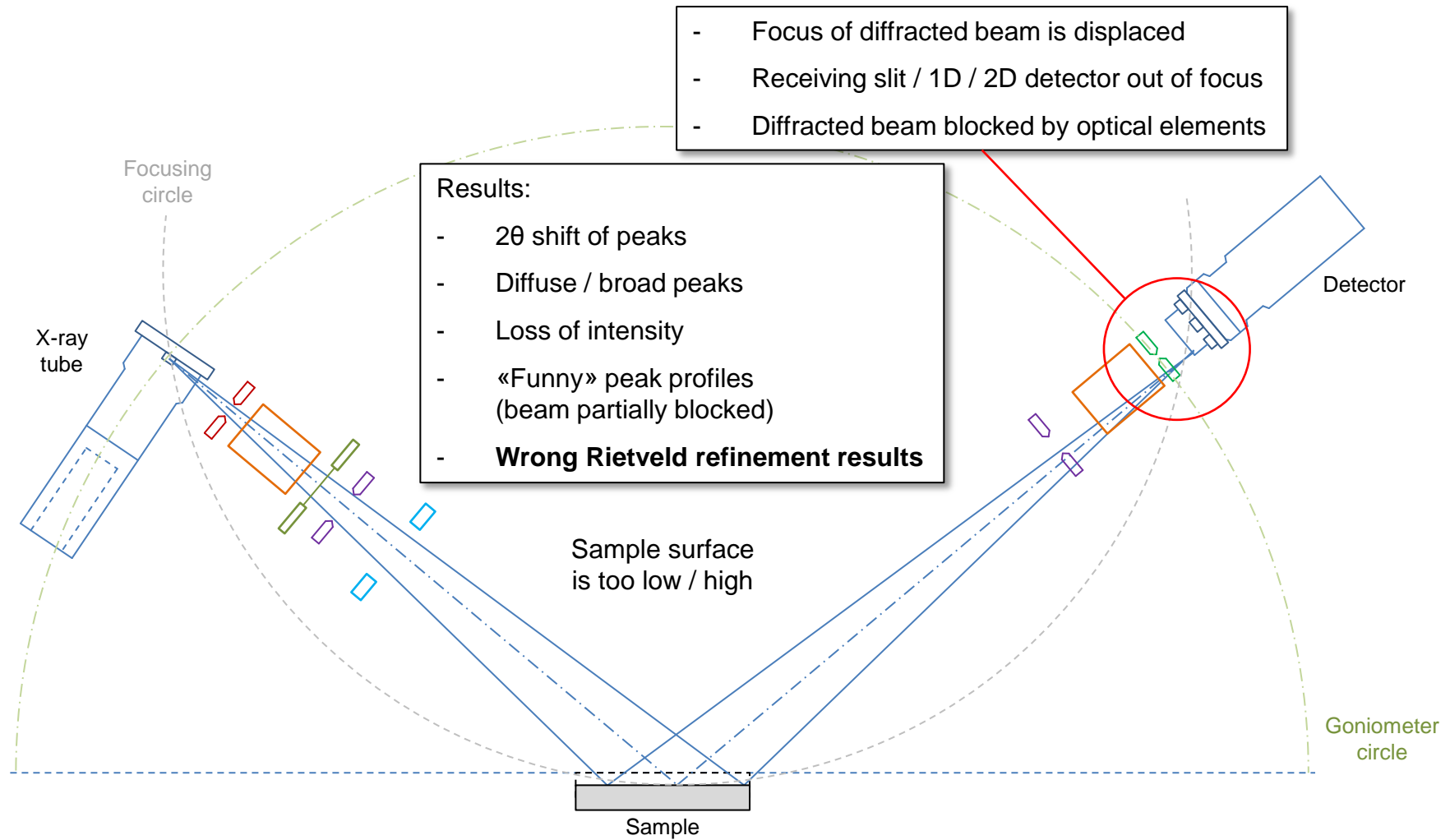
Try to avoid orientation at the surface of the sample:

- Press powder without «rubbing» the surface
- Use back-loading sample holder
- Disorder surface with textured stamp
  
- Various creative solutions can be found on the internet (involving Vaseline, hair spray, ...)

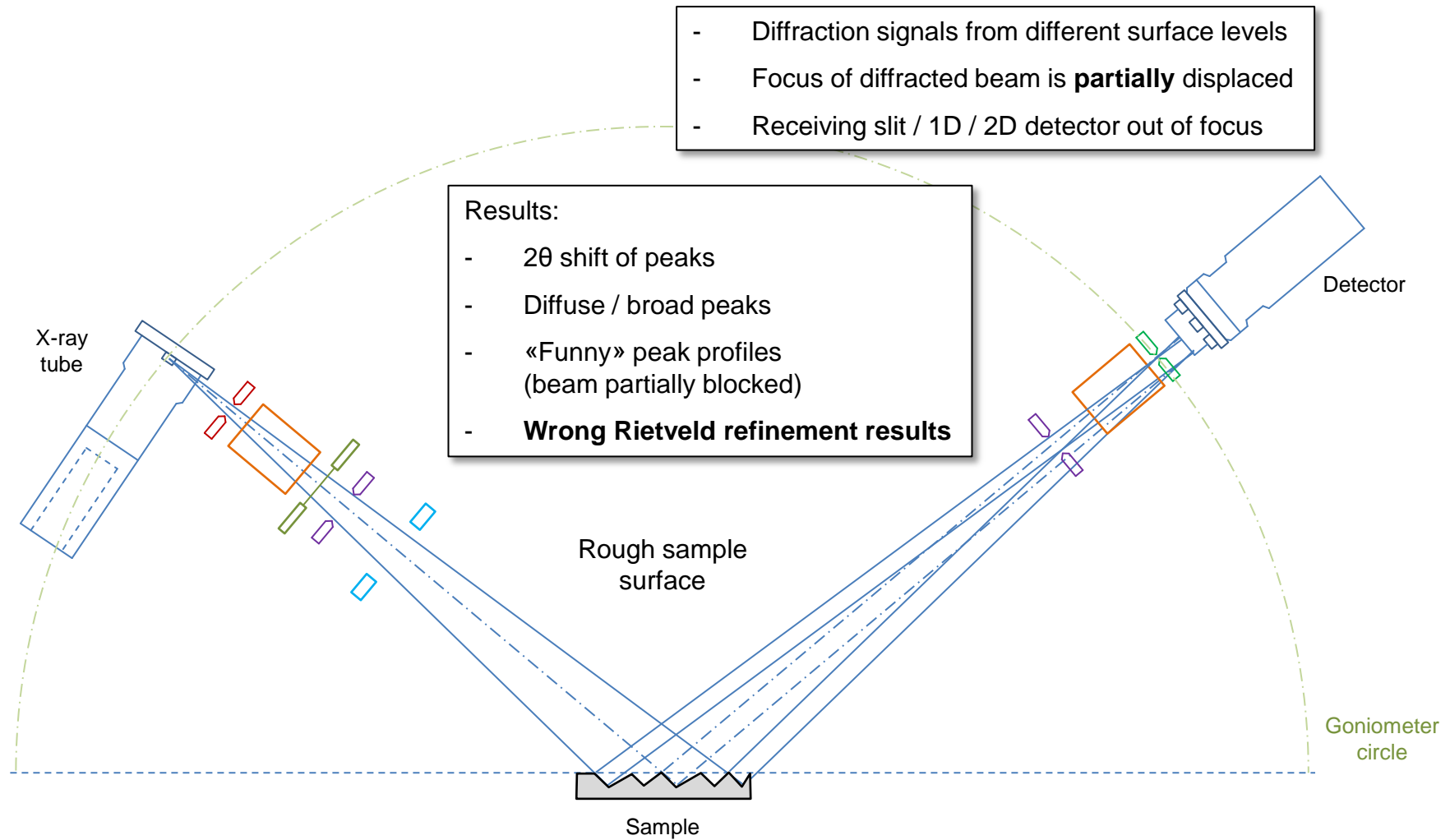
PO can be corrected mathematically,  
but phase quantification will be biased.  
(more on this in the lesson on «Rietveld refinement»)



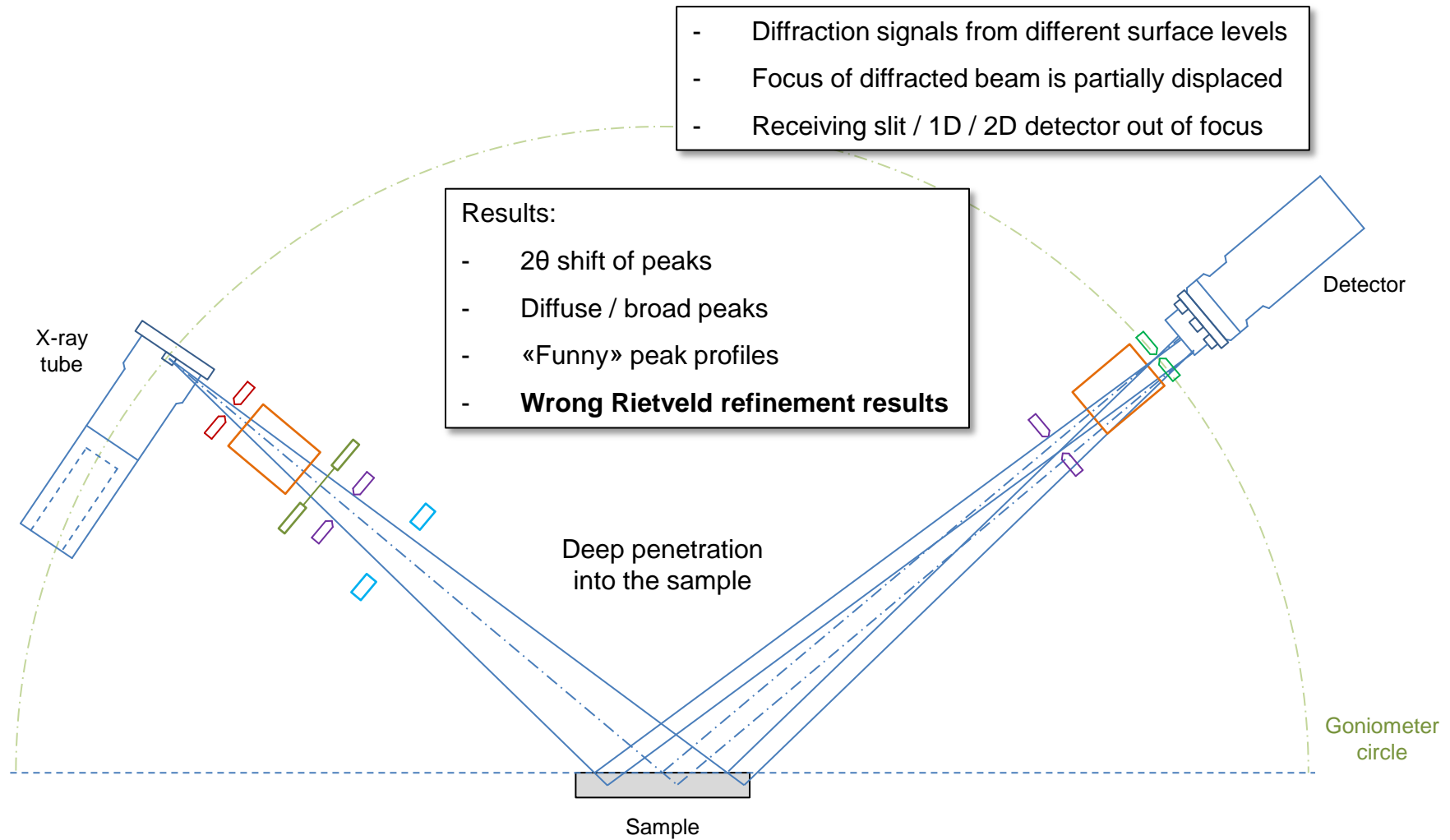
# Sample Height Displacement



# Rough Sample Surface



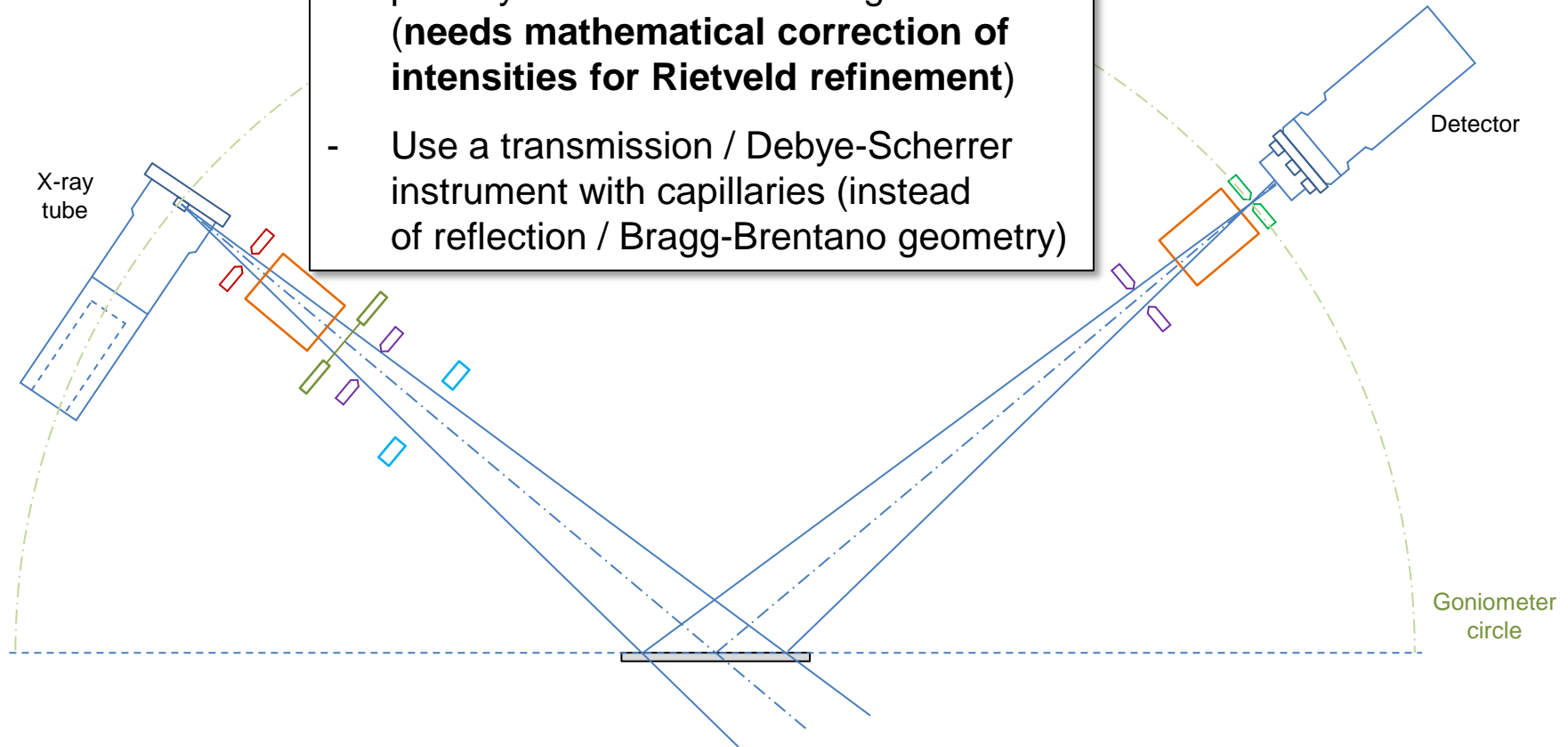
# Sample Transparency



# Sample Transparency

Possible solutions:

- Use very thin sample, allow the primary beam to shine through (**needs mathematical correction of intensities for Rietveld refinement**)
- Use a transmission / Debye-Scherrer instrument with capillaries (instead of reflection / Bragg-Brentano geometry)





# Summary: The Perfect Sample

The perfect sample for Bragg-Brentano diffractometers:

- Crystallites and particles of 1-5  $\mu\text{m}$  size
- Perfectly random orientation
- Perfectly flat surface
- Surface precisely centered in the goniometer
- High packing density
- At least 1 mm thick layer of material

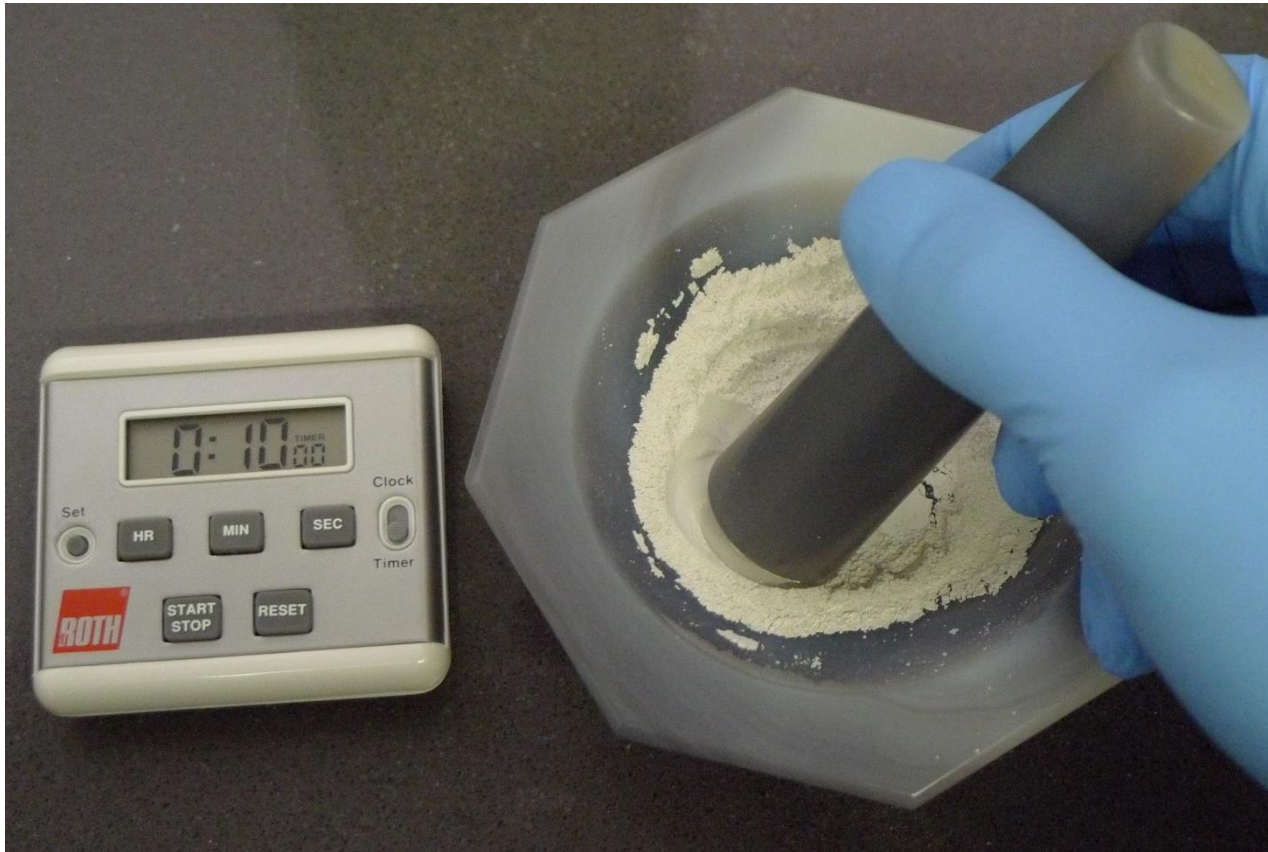


# Good sample preparation practice



- Sample (crushed, ~1 g)
- Agate mortar + pestil
- Glass plate
- Sample holder

# Good sample preparation practice



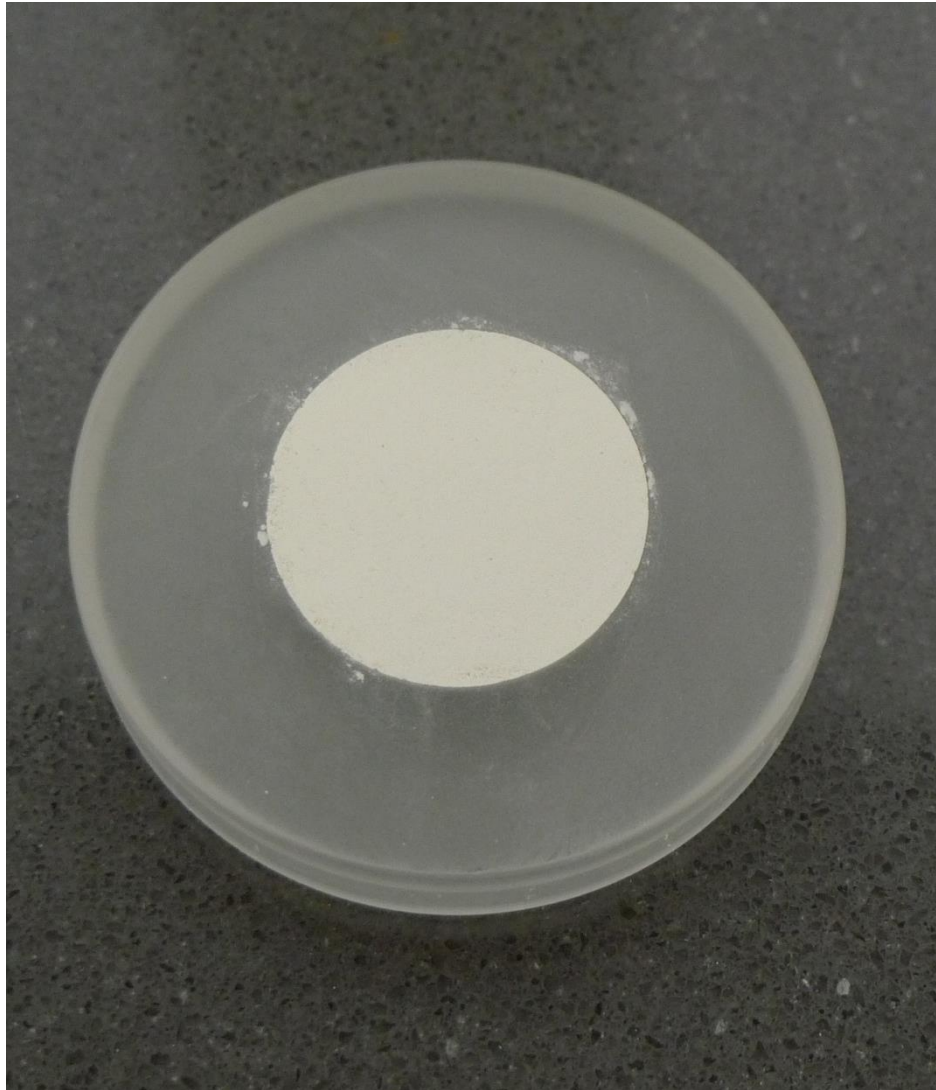
- Mill to  $< 5 \mu\text{m}$
- Rock and tough ceramic samples: 10 minutes

# Good sample preparation practice

Movie clip



# Good sample preparation practice



- Perfectly flat surface
- Flush with rim
- Clean rim

